
**WASTE WATER RECYCLE
MANAGEMENT**

ION EXCHANGE INDIA LTD



Blue Issues



**Scarcity
& rising
costs**

Drought



Pollution



**Tremendous pressure on available finite water resources
due to**

**Rapid industrialisation,
Expanding population,
Increasing pollution and
Excessive use and misuse of water**



-
-
- Water – A limiting factor for Industrial development
 - Source Substitution – An alternative to meet growing demand



SOURCES OF WATER

Conventional Sources

A) Surface Sources

- Rivers
- Ponds
- Lakes
- Glaciers etc

B) Underground Sources

- Wells (Bore-wells, Open wells)
- Springs etc

Emerging Sources

- Sea Water
- **Treated Sewage**
- **Treated Industrial Effluent**

→ **SCARCER**



WASTE WATER RECYCLE & REUSE

A SUSTAINALBLE SOLUTION



Recycling ? why ?

 **Raw water scarce**

 **Raw water cost high**

 **Strict discharge regulations**
- both in terms of quantity and quality

 **Zero discharge - ISO14001**

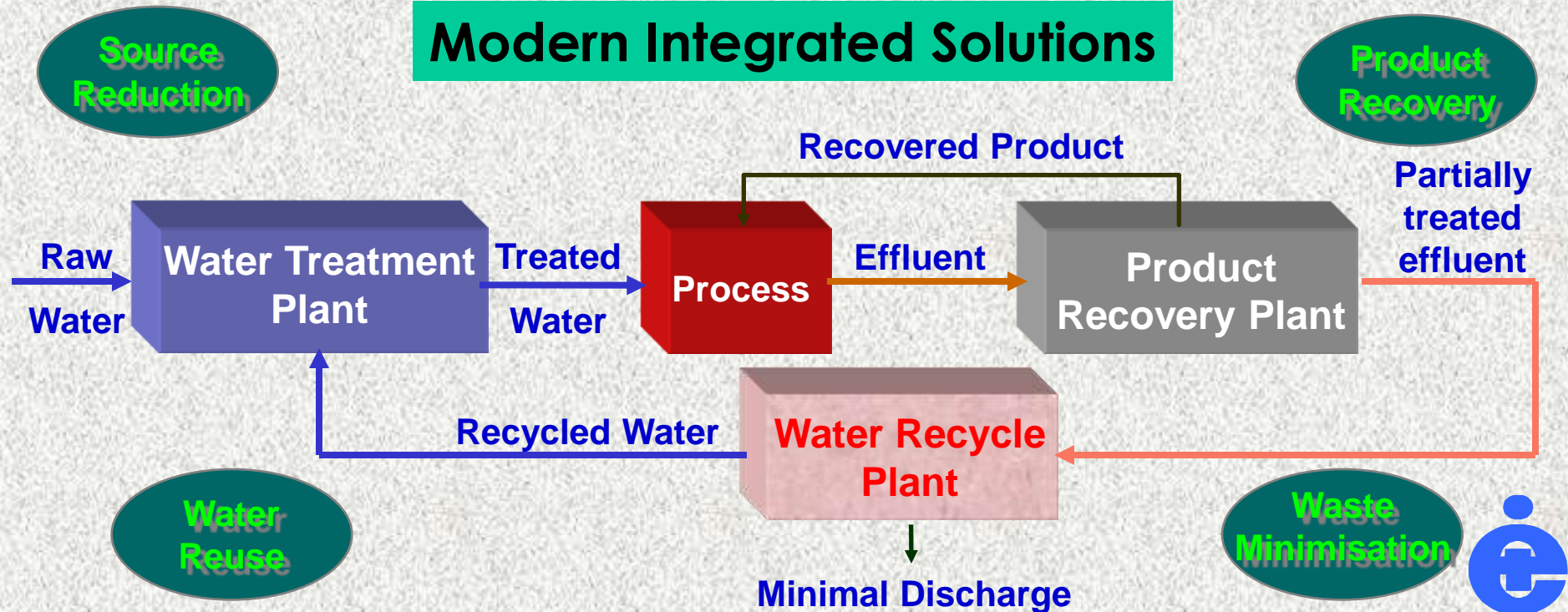


Recycle for Industry

Conventional treatment



Modern Integrated Solutions



Technology Options for Recycle of Industrial Waste Water



Reverse Osmosis/Ultra Filtration



Membrane technology - most advanced purification process worldwide.

Reverse Osmosis Removes:

- All dissolved solids, harmful minerals, metals & pesticides

Ultrafiltration Removes :

- All undissolved contaminants like suspended solids & colloidal particles
- Bacteria & viruses
- High molecular weight organic compounds



Membrane treatment?

- ✓ **Quick payback**
- ✓ **Simple to operate**
- ✓ **Rugged & Modular construction**

- ✓ **Immediate results**
- ✓ **Consistent, high-quality effluent**
- ✓ **Positive barrier**



A scenic view of a river flowing through a forest. The water is clear and reflects the surrounding greenery. The trees have some autumn-colored leaves, suggesting a transition in seasons. The overall atmosphere is peaceful and natural.

VARIOUS RECYCLE SCHEMES

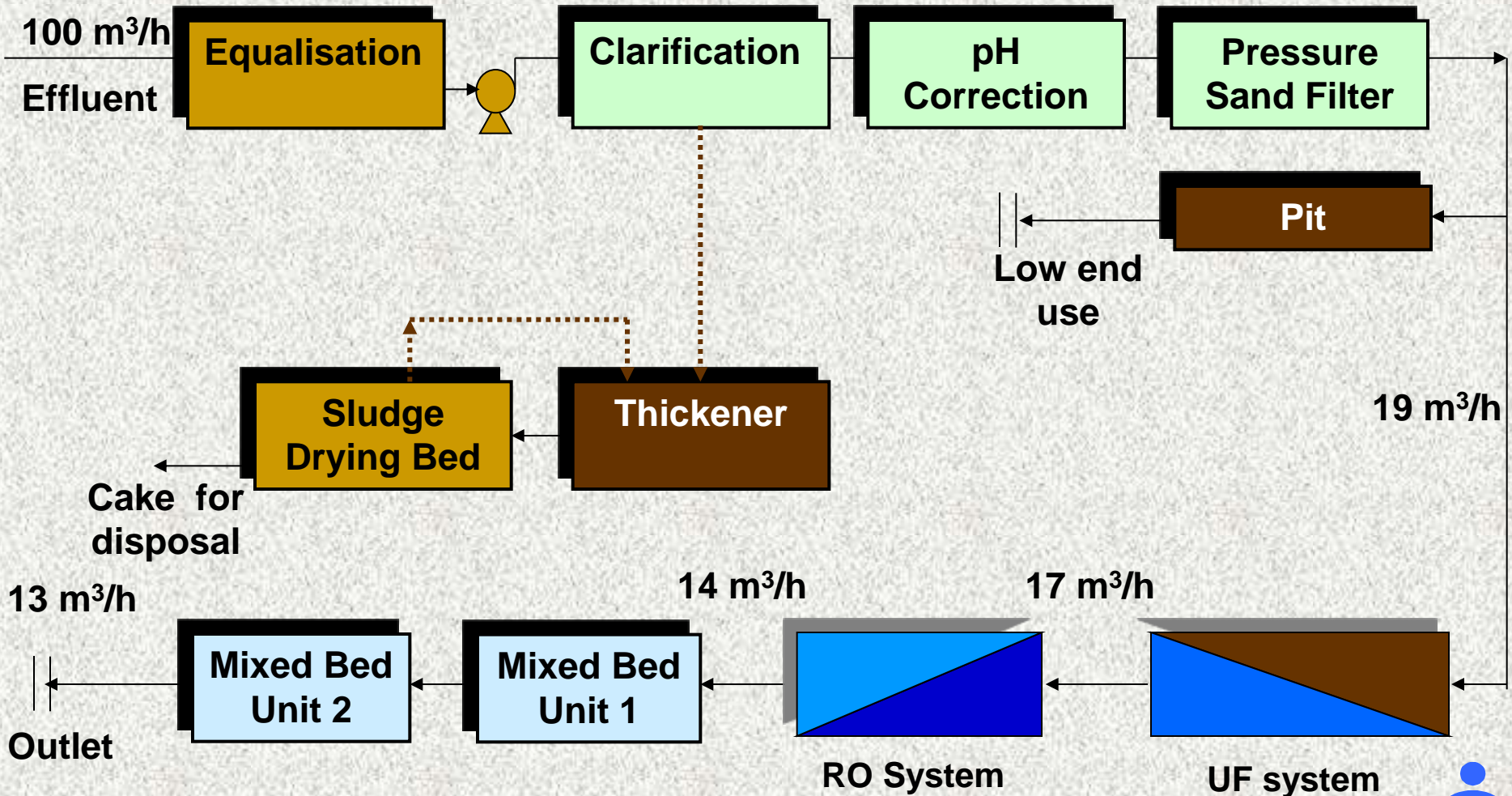
Wastewater treatment scheme selection

- **Disposal (Under Pollution Control Board norms)**
- **Water Scarcity (Need for Recycle)**
- **Zero Discharge Norms (Government Regulations)**
- **Common Effluent Treatment Plants**
- **Process products recovery**



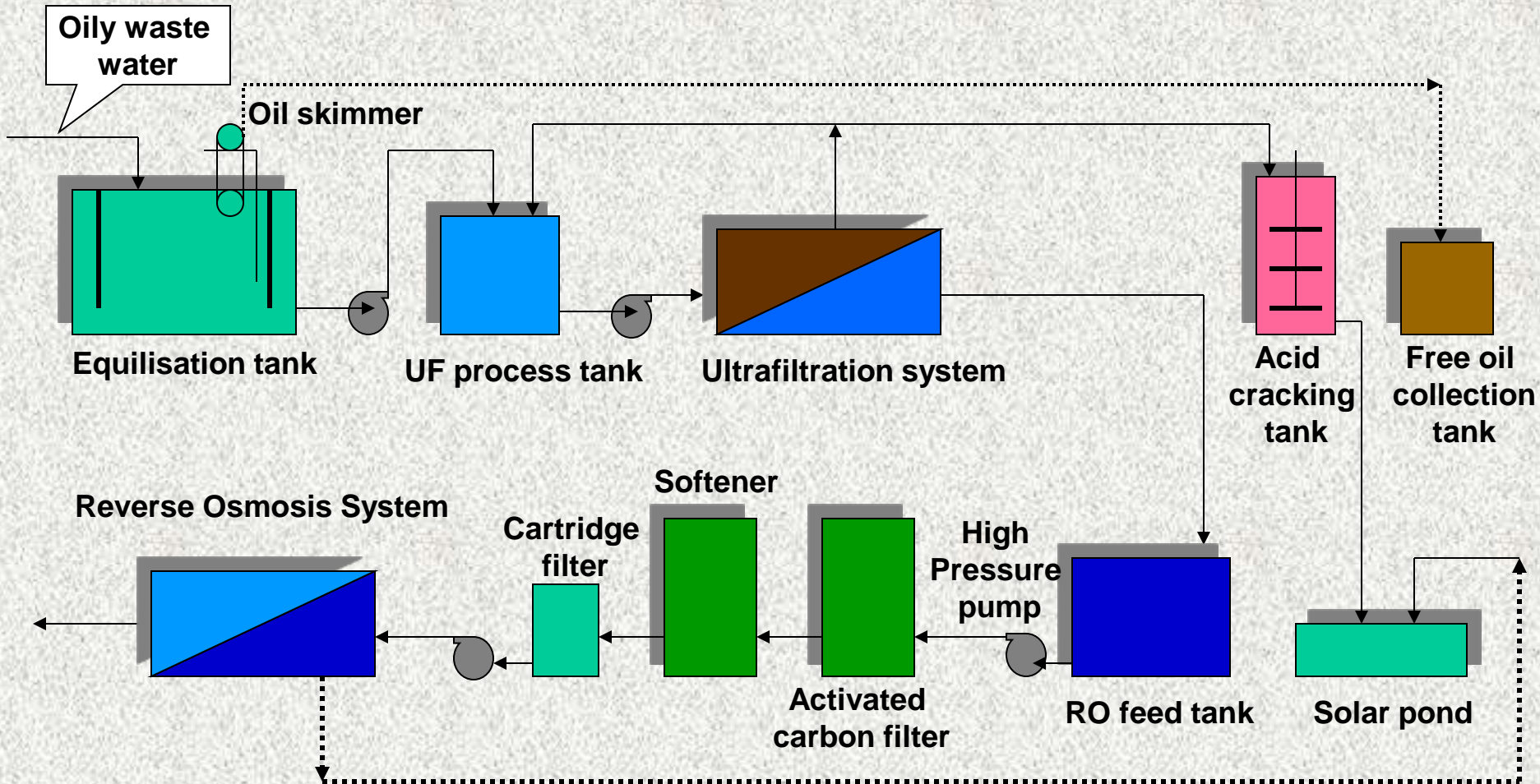
ELECTRONIC INDUSTRY

- To Produce high purity water from effluent



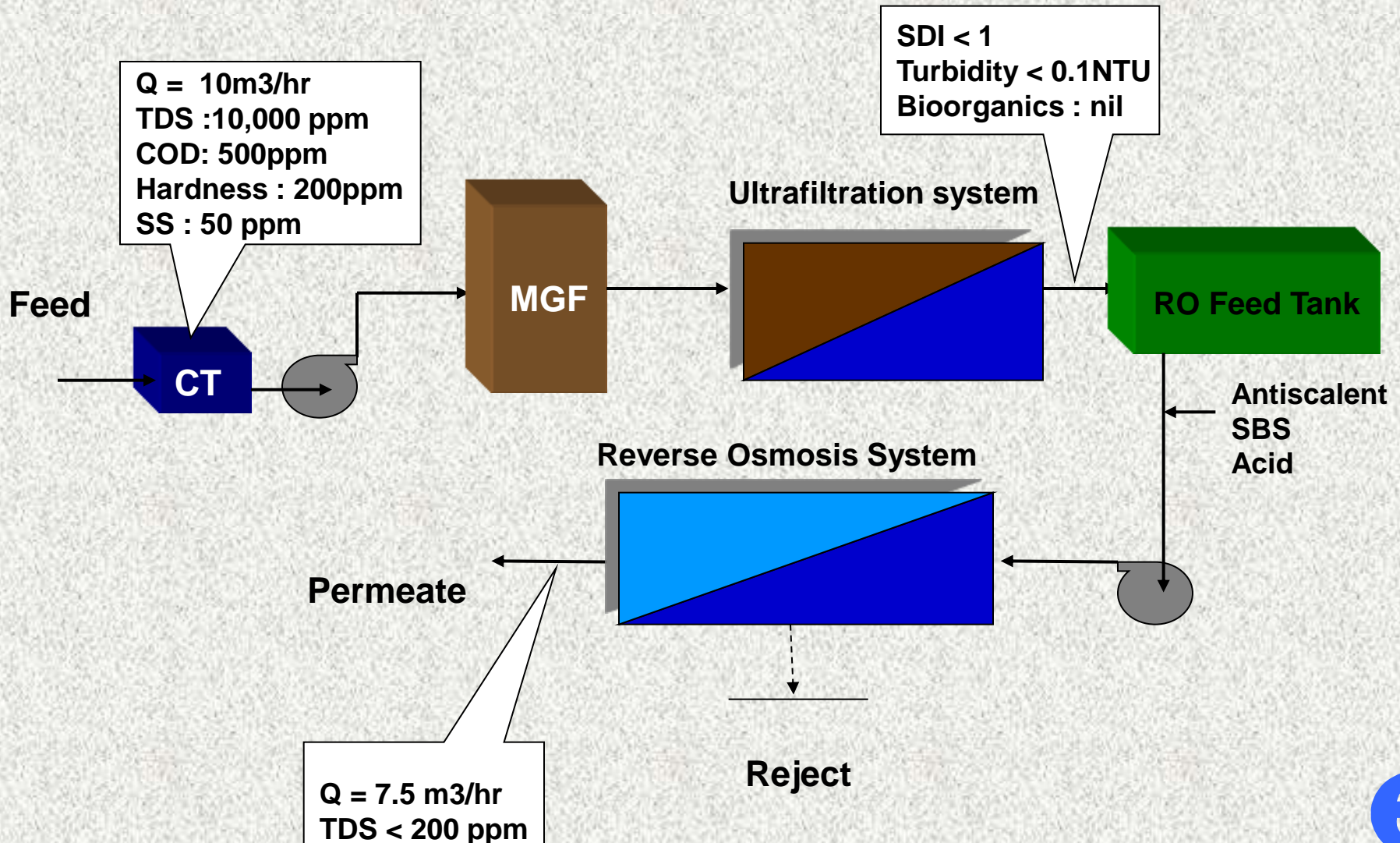
Oily Waste Water Recycle

•To recover oil & produce process water from effluent

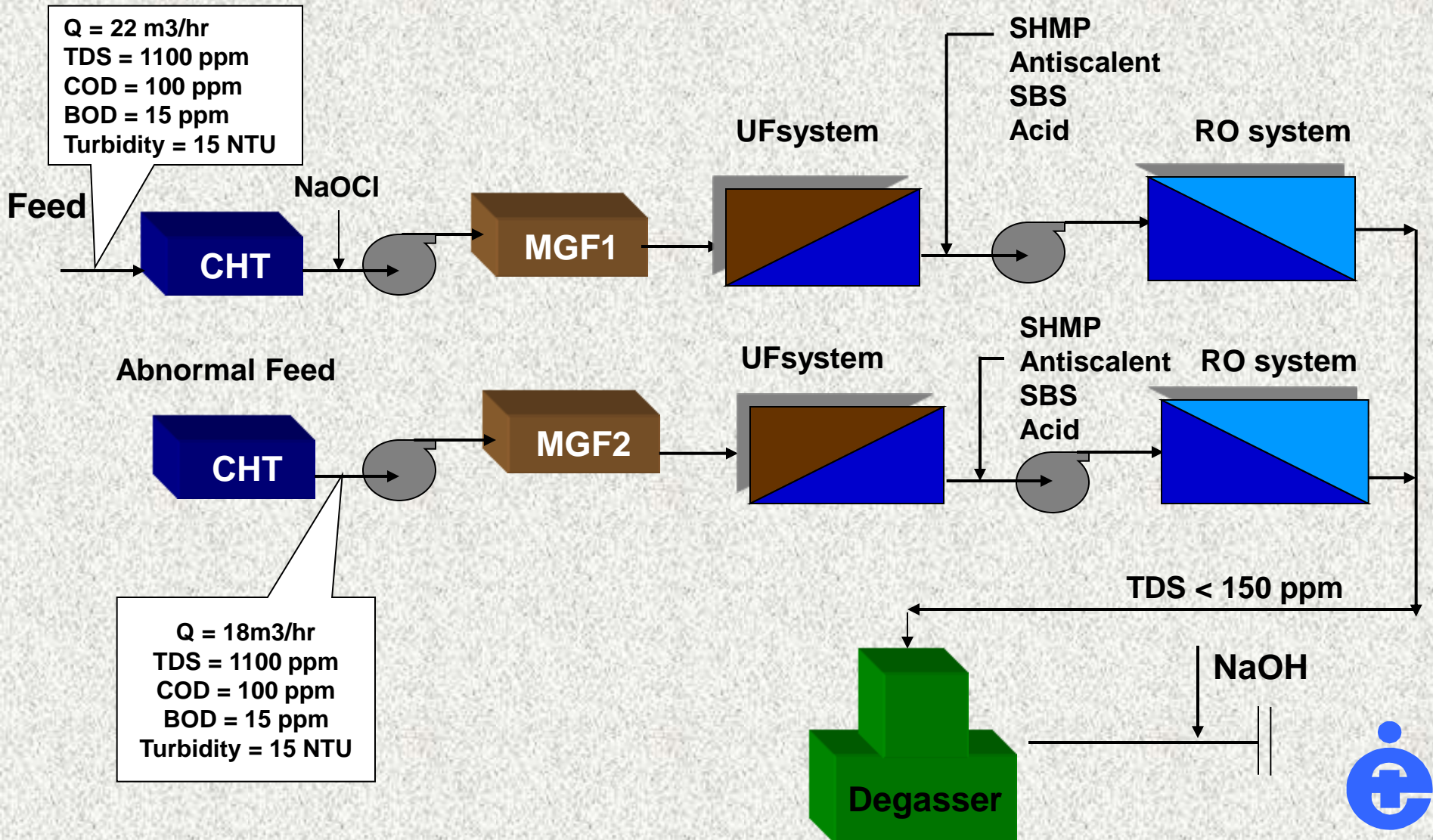


CHEMICAL INDUSTRY

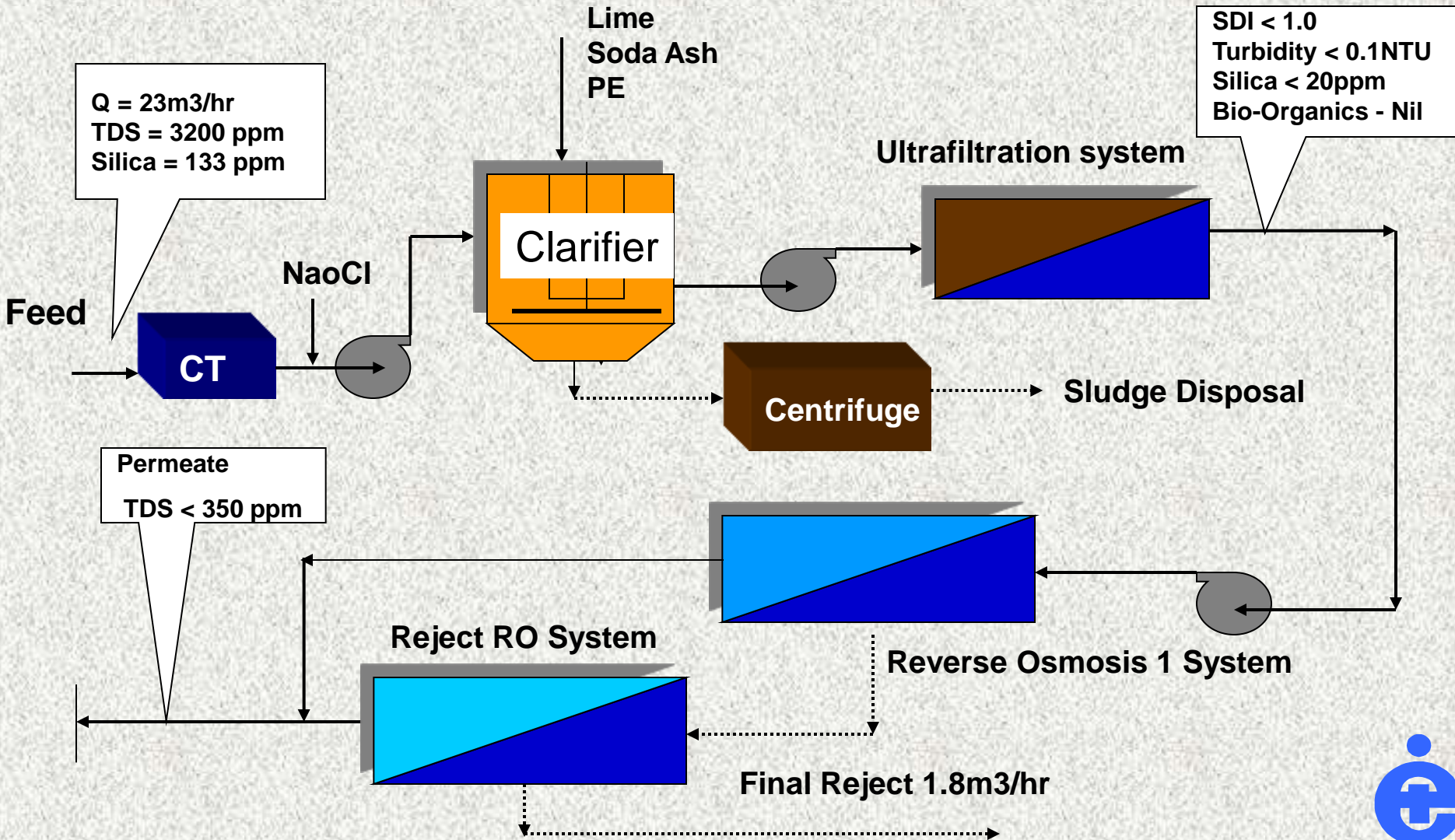
•To produce process water from effluent



AUTOMOBILE INDUSTRY



CEMENT INDUSTRY



What You Achieve ?

- Produces process water of consistent quality
- Substantial savings
- Low dependence on fresh water supply
- Compliance to effluent discharge norms
- Payback period often less than 2 years



WASTE WATER TREATMENT
-
Viabale & Dependable Water Resource



Municipal Sewage Recycle- Emerging Trend

- Waste water recycle – A particularized or Private approach ...So Far.... (Industries/ Commercial or Residential complexes)
- A broader or Public approach

Treat And Recycle Municipal waste water

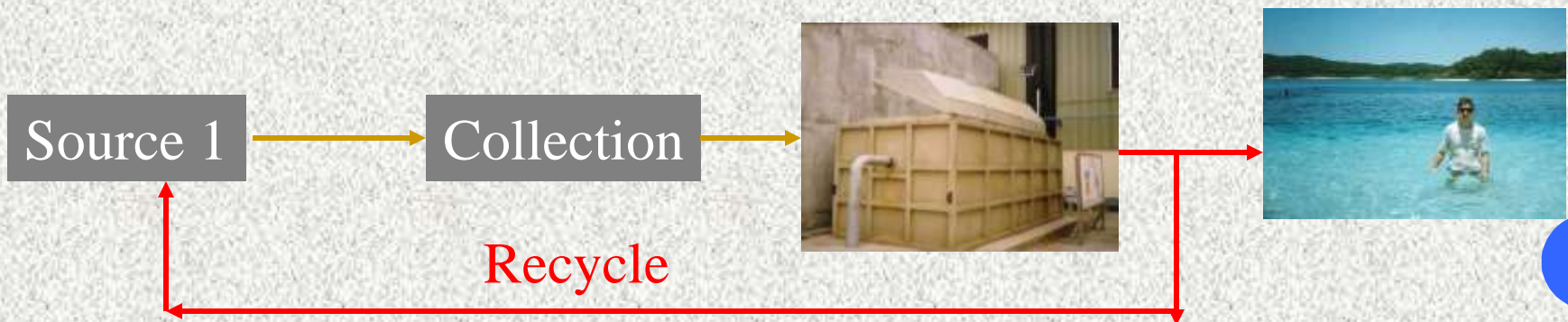


SEWAGE TREATMENT

- OPTION I – CENTRALISED STP



- OPTION II – DECENTRALISED STP





TECHNOLOGY OPTIONS FOR Waste Water Recycle (ETP/STP)

- Rotating bio contactors (RBC) / Attached Growth Process
 - Fluidised Media Reactor (FMR)
 - Membrane Bioreactor (MBR)
 - Sequential Batch Reactors (SBR)
- PUBLIC
APPROACH
-
- ```
graph LR; MBR[Membrane Bioreactor (MBR)] --> PA[PUBLIC APPROACH]; SBR[Sequential Batch Reactors (SBR)] --> PA;
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# NEW GENERATION SEWAGE TREATMENT PLANT



RBC



FMR

- Single tank design
- Low power consumption
- Low operating cost
- 1/3 space requirement than Conventional
- Superior quality treated effluent





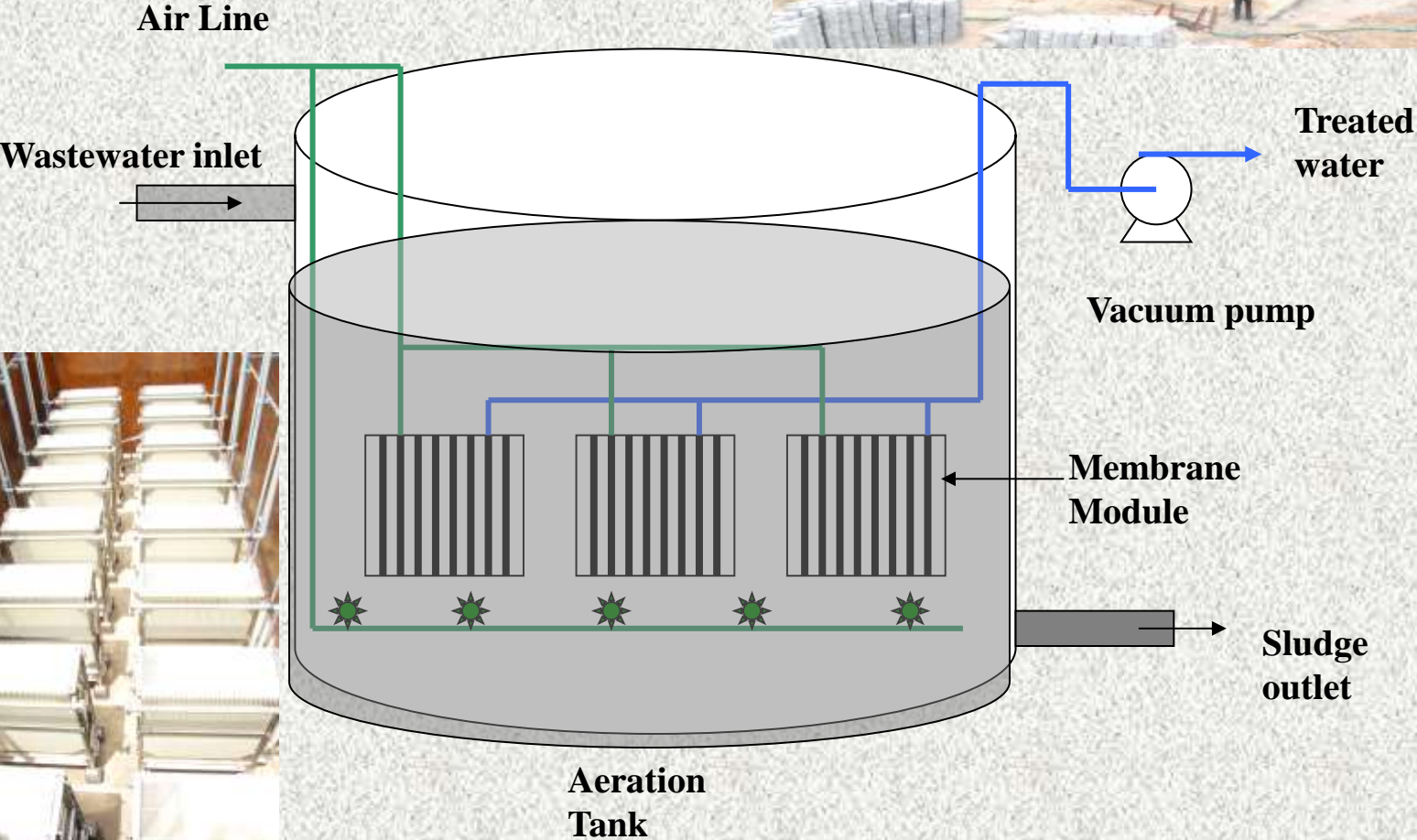
# INNOVATIVE SOLUTIONS

## MEMBRANE BIOREACTOR





# MEMBRANE BIO REACTOR



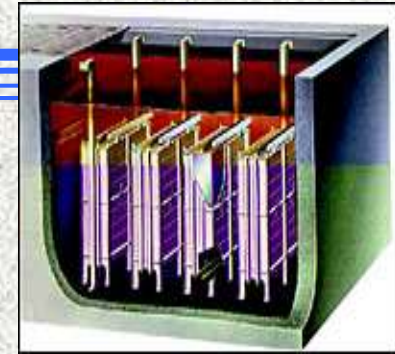


# KEY FEATURES

## MEMBRANE BIOREACTOR ( MBR )



- Immersed Ultrafiltration membrane system
- Compact, requires  $\frac{1}{4}$  space over a conventional system
- Low energy consumption
- 99.9999% removal of total coliform
- No chemicals required during treatment
- Modular in construction
- Single packaged unit with minimal civil construction



# Sewage Treated Water !- -----A Drinking Water Source



## साएम न सोवेज ट्रीटमेंट प्लांट का निरीक्षण किया

नई दिल्ली। दिल्ली की मुख्यमंत्री शीला दीक्षित ने ओखला स्थित सोवेज ट्रीटमेंट प्लांट का बृहस्पतिवार को दौरा किया और वहां नवीनतम मेमब्रेन बायो रिएक्टर (एमबीआर) टेक्नोलॉजी आधारित प्लांट के प्रदर्शन का जायजा लिया। इस मौके पर दिल्ली जल बोर्ड के मुख्य कार्यकारी अधिकारी एकेश मोहन सहित कई अधिकारी मौजूद थे।

दिल्ली जल बोर्ड द्वारा यूएस-ईपी/ यूएसएआरटी के सहयोग से ओखला स्थित सोवेज ट्रीटमेंट प्लांट में गंदे पानी को साफ करने का काम किया जा रहा है। यहाँगत जून में एक पायलेट स्केल मेमब्रेन बायोरिएक्टर (एमबीआर) संयंत्र का परीक्षण प्रचलन किया जा रहा है। इस योजना का परीक्षण सफल रहा है। इसके तहत उच्च गुणवत्ता का उपचारित अक्वल प्राप्त हो रहा है तथा संपूर्ण ठोस अवशेषों को हटाने के लिए एक रिवर्स ओसमोसिस संयंत्र लगाया गया है।

दिल्ली जल बोर्ड में पायलेट परिचोजना की स्थापना नवीनतम एमबीआर टेक्नोलॉजी के प्रदर्शन का मूल्यांकन करने के लिए की गई, ताकि यह पता चल सके कि सोवेज के पानी का विभिन्न इस्तेमाल के लिए उपचार करने में इसका कैसा प्रदर्शन रहा है। इस पानी का उपयोग माल के क्लीनिंग टॉवर, रेसिंग, होटलों, फेडरिबॉ आदि में किया जा सकता है। पानी की निरंतरता हरित करने के लिए एमबीआर टेक्नोलॉजी अहम भूमिका निभाएगी।

## DJB's hi-tech plans to recycle water

New Delhi: There's good news for water-starved Delhi. Recycled water that is safe for secondary purposes like flushing, gardening and car washes could soon be saved.

As a pilot project, the United States Asia Environmental Partnership (US-AEP) has adopted the latest technology in sewage water treatment installed at the Delhi Jal Board's (DJB) sewage water treatment plant (SWTP) in Okhla. It is expected to treat all the sewage that the plant gets and the recycled water will be used for non-potable purposes.

The latest 'membrane bioreactor' (MBR) technology has been installed at the plant to treat water which would then be used for multiple applications like in cooling towers at AC plants of malls, restaurants, hotels and factories.

What's more, the DJB promises to repeat this at all its STPs if the new technology shows good results. "The

**FEATURE**

- Latest technology in sewage water treatment installed at the DJB sewage water treatment plant in Okhla.
- The membrane bioreactor technology has been able to produce good results.
- It will treat all the sewage that the plant gets, and this recycled water would be used for non-potable purposes.

MBR plant at Okhla is working well. The decision to utilise it in the water plant will be taken in due time after exploring its viability.

The process not only helps in resource conservation but also in power conservation," said DJB chief, K. Mohan.

He added that a version of this technique would be installed in colonies as well so that residents use potable wa-

ter only for drinking, cooking and bathing.

The MBR has been designed and constructed by Ion Exchange India Ltd. "Large amount of potable water is wasted in gardening, car-washing and washing utensils and clothes. The new technology if applied in all plants could help provide non-potable water for carrying out such activities and therefore prevent wastage of potable water," said the C.O. of the company.

Very negligible amount of water is recycled in Delhi. The two main reasons for this is that it is a very cost and space intensive activity that doesn't seem to work in urban centres like Delhi," said Jyoti Sharma, president of Forces, an NGO that deals with water related issues.

Quality pipeline would need to be in place for this project to be a success. The water would be used to augment public water supply by providing for purposes other than drinking.

# FUTURE TREND

# Recycle - Major Benefits

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- **High Quality effluent discharged to ground water for **Indirect Use****

## Indirect Use

- **Prevents salt water intrusion**
- **Augment surface water reservoirs**
- **Recharging ground water aquifers**

## Direct Use

- **Low End Purpose – Flushing/Gardening etc.**
- **High End Purpose- Cooling / Process water in Industries**



# Recycle benefits- Overview

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- **Meet growing demand of water**
- **Reduces cost of fresh water**
- **Compliance to PCB discharge norms**
- **Decreases load on Public Utilities**
- **Product recovery ( Industry Specific )**
- **Corporate Social Responsibility ( CSR )**
- **Meeting ISO 14000 standards**



# Required – A Unified Approach

**Industries**

**Builders &  
Architectural  
Communities**

**Municipalities**



**Industry  
associations**

**Citizen  
Action  
Groups**

**Water  
Treatment  
Companies**



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**THANK YOU**

